



ROLLER DIMENSIONS																
STAND NO.	ROLLER PAIR	SINGLE ROLLER												AREA REDUCTION		
		T	A	B	D	T1	R1	R2	W	X	Y	Z	∠°	ROOT φ	△(%)	MM ²
															17.4	66.6
7	7.6	2.50	4.50	11.82	3.7	3.95	9.10	3.45	1.92	2.37	3.47	98°	152.40		55.0	

- BASED ON OLEX DRAWING NO. W20533 'D' WITH CORRECTION TO 'T' AND AREA REDUCTION ADDED.

GROOVE TOLERANCE :

- ±0.025MM APPLY TO SIZES SHOWN IN TABLE UNLESS OTHERWISE STATED.

METROD (OFHC) SDN BHD										
DESCRIPTION					ROLL (GROOVE PROFILE 7)					
DATE		07.11.97	SCALE		~	DRAWING NO.		3R02C	REV	0
DRN.BY		FAZIDAH	APP.BY			DRAWING NO.		3R02C	REV	0
ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.					S.NO	DATE	REVISION NOTE	APP.		