



ROLLER DIMENSIONS											
STAND NO.	ROLLER PAIR		SINGLE ROLLER						AREA REDUCTION		
	A □	T	A1 □	D	C	T1	R	ROOT φ	△(%)	MM ²	
1	15.30	16.28	15.16	21.44	5.36	8.04	2.0	143.72	27.8	219.7	
2	12.99	13.84	12.86	18.18	4.54	6.82	2.0	146.16	23.1	158.6	
3	11.40	12.14	11.26	15.92	3.98	5.97	2.0	147.86	20.8	122.0	
4	10.15	10.84	10.01	14.16	3.52	5.32	2.0	149.16	23.1	96.9	
5	8.90	9.50	8.76	12.39	3.09	4.65	2.0	150.50	10.8	74.5	
6	6.41	9.04	6.26	11.66	2.65	4.42	2.0	150.96	17.4	66.6	
7	REFER DRWG. NO : 3R02C.									8.7	55.0
8	REFER DRWG. NO : 3R02D.										50.2

- BASED ON OLEX DRAWING NO. W 20533 'D' WITH CORRECTION TO 'A' AND 'T' AND AREA REDUCTION ADDED.

GROOVE TOLERANCE :

- ±0.025MM APPLY TO SIZES SHOWN IN TABLE UNLESS OTHERWISE STATED.

METROD (OFHC) SDN BHD

DESCRIPTION		ROLL (GROOVE PROFILE 1-6)			
DATE	07.11.97	SCALE	~	DRAWING NO.	REV
DRN.BY	FAZIDAH	APP.BY		3R02B	0

ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.

S.NO	DATE	REVISION NOTE	APP.