



POSITION ROLLER GROOVES ACCURATELY ALONG CENTER LINE AS SHOWN.

GROOVE PROFILES

- a) STAND NO. 1-6 ACCORDING TO DRG.NO 3R02B
- b) STAND NO. 7 ACCORDING TO DRG. NO 3R02C
- c) STAND NO. 8 ACCORDING TO DRG. NO 3R02D

- STAMP STAND NO. AND DRG. NO. ON BOTH SIDE FACES OF ROLLER.

- MATERIAL : ASSAB XW41 OR 42
- HARDNESS : 56-58 HRc (THRU' HARDENED)
- HEAT TREATMENT : VACUUM TREATMENT
SUBZERO TREATMENT
- ALL DIA AND GROOVE PROFILE TO BE CONCENTRIC WITHIN 0.025mm.
- GROOVE FINISH 0.4 m ALL OVER GROOVE SURFACE

REF.NO : W 20533D.

METROD (OFHC) SDN BHD

DESCRIPTION

ROLL FOR CP4

ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.

DATE	21.11.97	SCALE	~	DRAWING NO.	REV
DRN.BY	FAZIDAH	APP.BY		3R02A	0

S.NO	DATE	REVISION NOTE	APP.