



MATERIAL QUALITY SHOULD BE
 SUITABLE FOR CASTING COPPER
 IN UPCAST MACHINE
 (TEMP. 1300°C MAX.)

ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.					METROD (MALAYSIA) BERHAD								
					DESCRIPTION		GRAPHITE DIE FOR COPPER CASTING - TYPE I (Ø20.0)						
S.NO		DATE		REVISION NOTE		APP.		DATE	18.01.95	SCALE	~	DRAWING NO.	REV
								DRN.BY	FAZIDAH	APP.BY		3C17	0