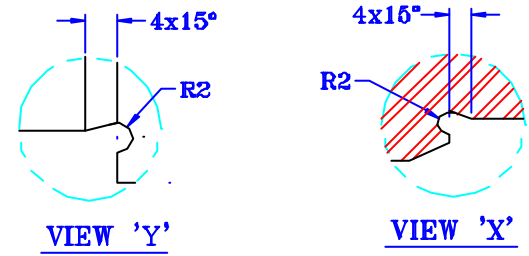
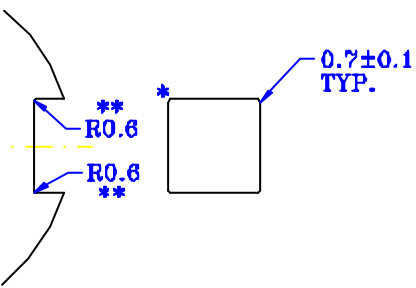


TWO SUCH PIN HOLES OF  $\phi 10^{+0.015}_{-0.000}$  TO BE PROVIDED 180° APART

\*  $8.5^{+0.2}_{0.0}$

\*  $4.0^{+0.2}_{0.0}$

\*  $6.2^{+0.2}_{0.0}$



**\*\* IMPORTANT**  
 \* KEYWAY DEPTHS ARE INDICATED AT THE CENTRE OF KEYWAY.  
 ST.CODE : RM1-1801-001

- MATERIAL FOR SHAFT : EN24(BS970)  
HARDENED AND TEMPERED TO UTS(MIN) 1080 N/SQMM  
YIELD STRENGTH 880 N/SQMM (MIN)
- KEY MATERIAL EN3
- SHAFTS TO BE MANUFACTURED WITH KEYS (1,2&3)  
KEYS TO HAVE M5 TAPPED HOLE IN CENTER FOR EASY REMOVAL
- CUSTOMERS LOGO/NAME AND SERIAL NO. MUST BE STAMPED AT LOCATION MARKED AS 'POS A'
- SURFACES MARKED '▽▽' THUS TO BE GROUND TO FINISH

METROD (MALAYSIA) BHD

ALL DIMENSIONS ARE IN MM  
UNLESS OTHERWISE SPECIFIED.

S.NO	DATE	REVISION NOTE	APP.
3	03.10.96	ADDED DIMNS&VIEWS	
2	07.09.94	NEW DRAWING	
1	6.1.94	GEN.REVISED	

DESCRIPTION		MAIN SHAFT			
DATE	07.09.94	SCALE	~	DRAWING NO.	REV
DRN.BY		APP.BY		1R13	3