



	ST.NO	REF.NO	T	D	R	T1	REDUCTION	
							%	MM <sup>2</sup>
x	2	4.1.3.421	8.0	8.0	10.80	4.00	3.75	50.3

PROVIDE 0.5MM ALLOWANCE FOR GROOVE PROFILE FOR FINAL GRINDING AT OUR END

ST.CODE : RM1-1703-010

				METROD (MALAYSIA) BHD					
				DESCRIPTION		ROLL (GROOVE PROFILE - 10)			
ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.	2	29.09.94	NEW DRAWING	DATE	29.09.94	SCALE	~	DRAWING NO.	REV
	1			DRN.BY		APP.BY		1R10D	2
	S.NO	DATE	REVISION NOTE	APP.					