



ST. CODE	REF.NO	A°	T	A1°	D	C	T1	R	REDUCTION	
									%	MM
RM1-1703-001	1.1.1.334	16.70	17.84	16.35	23.12	5.78	8.67	2.0	18.3	251
2	.350	15.10	16.14	14.75	20.86	5.22	7.82	2.0	17.5	205
3	.364	13.70	14.66	13.35	18.88	4.72	7.08	2.0	19.5	169
4	.378	12.30	13.18	11.95	16.90	4.23	6.34	2.0	18.3	136
5	.390	11.10	11.90	10.75	15.20	3.80	5.70	2.0	18.9	111
6	.401	10.00	10.74	9.65	13.65	3.41	5.12	2.0	14.4	90
7	.408	9.30	10.00	8.95	12.68	3.20	4.70	2.0	15.5	77
8	.416	8.50	9.14	8.15	11.52	2.88	4.32	1.0	13.0	65
9	2.4.3.001		7.90		REFER DRG 1R10B				12.0	56.5
10	4.1.3.421		8.00		REFER DRG 1R10D					50.3

PROVIDE 0.5MM ALLOWANCE FOR GROOVE PROFILE FOR FINAL GRINDING AT OUR END

ST.CODE : RM1-1703-001 /  
: RM1-1703-008

METROD (MALAYSIA) BHD

ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.

S.NO	DATE	REVISION NOTE	APP.
2	29.09.94	NEW DRAWING	
1			

DESCRIPTION

ROLL (GROOVE PROFILE -8)

DATE	29.09.94	SCALE	~	DRAWING NO.	REV
DRN.BY		APP.BY		1R10C	2